



2001-2006 Toyota Tundra SuperRail Mounting Kit #3112



Installation Instructions

SPECIFICATIONS

- Fits 2001-2006 Toyota Tundra
- Fits Standard and Extra Cab
- Hitch located 1/4" ahead of axle

IMPORTANT

DO NOT OPERATE HITCH UNTIL YOU READ THIS SECTION!

1. The SuperGlide's Way tubes are coated with SlipPlate® at the factory to provide lubrication for **ONE TRIP ONLY**. You will need to continue using the graphite-based lubricant SlipPlate® or a medium duty grease on the top and inward facing sides of the way tubes. Failure to properly lubricate (see Operator Instructions for complete lubrication instructions) the Way Tubes **WILL** cause galling between the metal of the Way Tubes and the Cam Arm Assembly. When movement of the Cam Assembly is stopped due to galling, damage to the hitch structure **WILL** take place, resulting in truck/trailer damage. Damages incurred due to lack of proper lubrication are **NOT** manufacturer defects and **WILL NOT** be considered a warranty issue.
2. **THE TRAILER'S KING PIN BOX MUST BE EQUIPPED WITH A CAPTURE PLATE (UNIVERSAL OR QUICK CONNECT) TO ALLOW THE HITCH TO FUNCTION (MUST BE PURCHASED SEPARATELY). NOTE: IF YOU HAVE PURCHASED A QUICK CONNECT CAPTURE PLATE (PART# 3317) AND DID NOT RECEIVED INSTRUCTIONS, THEY ARE AVAILABLE ONLINE OR YOU CAN CONTACT PULLRITE CUSTOMER SERVICE AT (800) 443-2307.**
3. Failure to modify the length of the brake away cable that activates the emergency braking of your trailer, may cause the cable to catch on protruding parts of the hitch. Resulting damage will not be covered by the manufacturers warranty.
4. There should be a minimum of 6" between the truck bed rails and the under side of the trailer for side tilt clearance. It is the customers responsibility to adjust the trailer king pin box for the appropriate amount of clearance.
NOTE: Some truck models are being manufactured with higher bed sides, making it necessary to adjust the height of your trailer's king pin box. If you don't have enough height adjustment available, PullRite produces a 3" Lift Kit that attaches to the rails of your 12k (ask for part# 3108) or 14K, 16K and 18K (ask for part#4408) SuperGlide models.
5. Some truck beds have contoured bed sides, making the inside bed measurement narrower. Make certain the trailer's king pin box does not contact the inside edge of the bed.
6. Trucks with bed liners may need a tall Mounting Post. See "NOTE" under "Drilling the Bed" for further details.
7. It is the installers and customers responsibility to ensure there is proper clearance between the truck and trailer. There should be a minimum of 2" of clearance as the trailer passes the cab. Call PullRite technical support with trailer width, make and year of truck and distance the king pin is from leading edge of the trailer (See "Caution" section, in the SuperGlide Owners Manual, for measuring procedure) at (800) 443-2307.
8. Read these instructions completely and follow them accurately. Should you have any questions, please call the factory at (800) 443-2307 prior to installation for assistance.
9. The SuperGlide was designed for short bed pickup trucks. The hitch may function in a longer bed truck, but no mounting brackets exist to make the transfer. Some 14K and 18K mounting kits may transfer with modification.

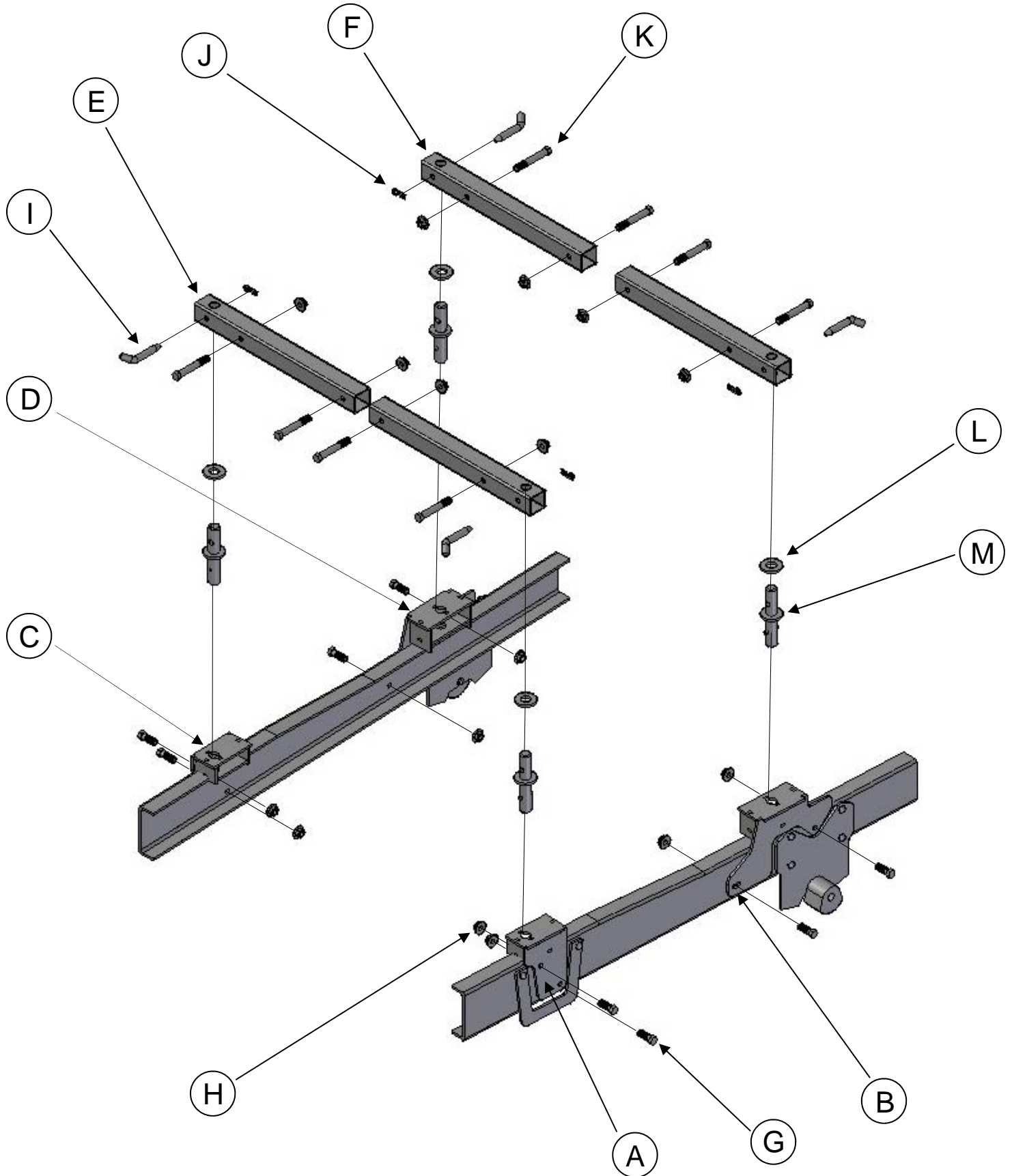
12K SuperGlide Applications

The 12K SuperGlide was designed for specific short bed pickup trucks. The hitch may function in a longer bed truck, but no mounting brackets exist to easily make the transfer.

Table of Contents

	<u>PAGE #</u>
Illustration – Mounting Hardware Parts Identification	1
Parts List	2
Installation – Truck Preparation	3
Installation – Marking the Bed for Drilling	3
Layout Method	3
Template Method	3
Truck Bed Layout	4
Template Method	4
Layout Method	4
“Truck Bed Dimension Table”	4
Mounting Bracket Installation	5
Part 1 – Bracket Placement & Bed Hole Locations	5-6
Illustration – Hitch Assembly Exploded View	7
Part 2 – Drilling the Bed & Bracket Installation	8
Part 3 – Hitch Alignment	8
Part 4 – Final Installation Procedures	8

MOUNTING HARDWARE PARTS IDENTIFICATION



PARTS LIST

2001-2006 TOYOTA TUNDRA SUPER RAIL MOUNTING KIT

Description	Part No.	Qty. Used	Material
MOUNTING BRACKET KIT	3112	1	(See kit contents listed below)

#3112 — MOUNTING BRACKET KIT

Item	Description	Part No.	Qty.	Material
A	FRONT DRIVER SIDE BRACKET	311201	1	
B	REAR DRIVER SIDE BRACKET	311203	1	
C	FRONT PASSENGER SIDE BRACKET	311202	1	
D	REAR PASSENGER SIDE BRACKET	311204	1	
E	FRONT BASE RAILS	31120601	2	21-5/8" long
F	REAR BASE RAILS	31120602	2	20-7/16" long
	<i>LAYOUT TEMPLATE</i>	<i>31120000</i>	<i>1</i>	<i>ITEM SOLD SEPARATELY</i>

#311205 — MOUNTING BRACKET HARDWARE KIT

Item	Description	Part No.	Qty.	Material
G	1/2" FRAME BOLT	98010167	8	1/2"-13 x 1 1/2" HHCS GRD 5
H	1/2" FRAME NUT	98150201	16	1/2"-13 FLANGE NUT
I	BASE RAIL PIN	08060001	4	1/2" ROUND
J	PIN CLIP	984010127	4	#3 PIN CLIP
K	BASE RAIL BOLT	98010187	8	1/2"-13 x 3-1/2" HHCS GRD 5
L	MOUNTING POST FLANGE	33070102	4	MOUNTING POST FLANGE
M	3300 MOUNTING POST	330701	4	3300 MOUNTING POST ASSEMBLY

LAYOUT TEMPLATE

Description	Part No.	Qty. Used	Material
LAYOUT BED TEMPLATE	31120000	1	ITEM SOLD SEPARATELY

INSTALLATION

Truck Preparation

1. Check part quantities using the Parts List on Page 2.
2. Block vehicle wheels. Some vehicles may require you to raise the rear of the truck in order to make it easier to drill for installing the mounting brackets on the truck frame.
3. You may wish to remove the wheels to give yourself greater working room.
4. If you have purchased a template, proceed to the “Template Method” below; otherwise, begin with the “Layout Method.”

Marking Bed for Drilling

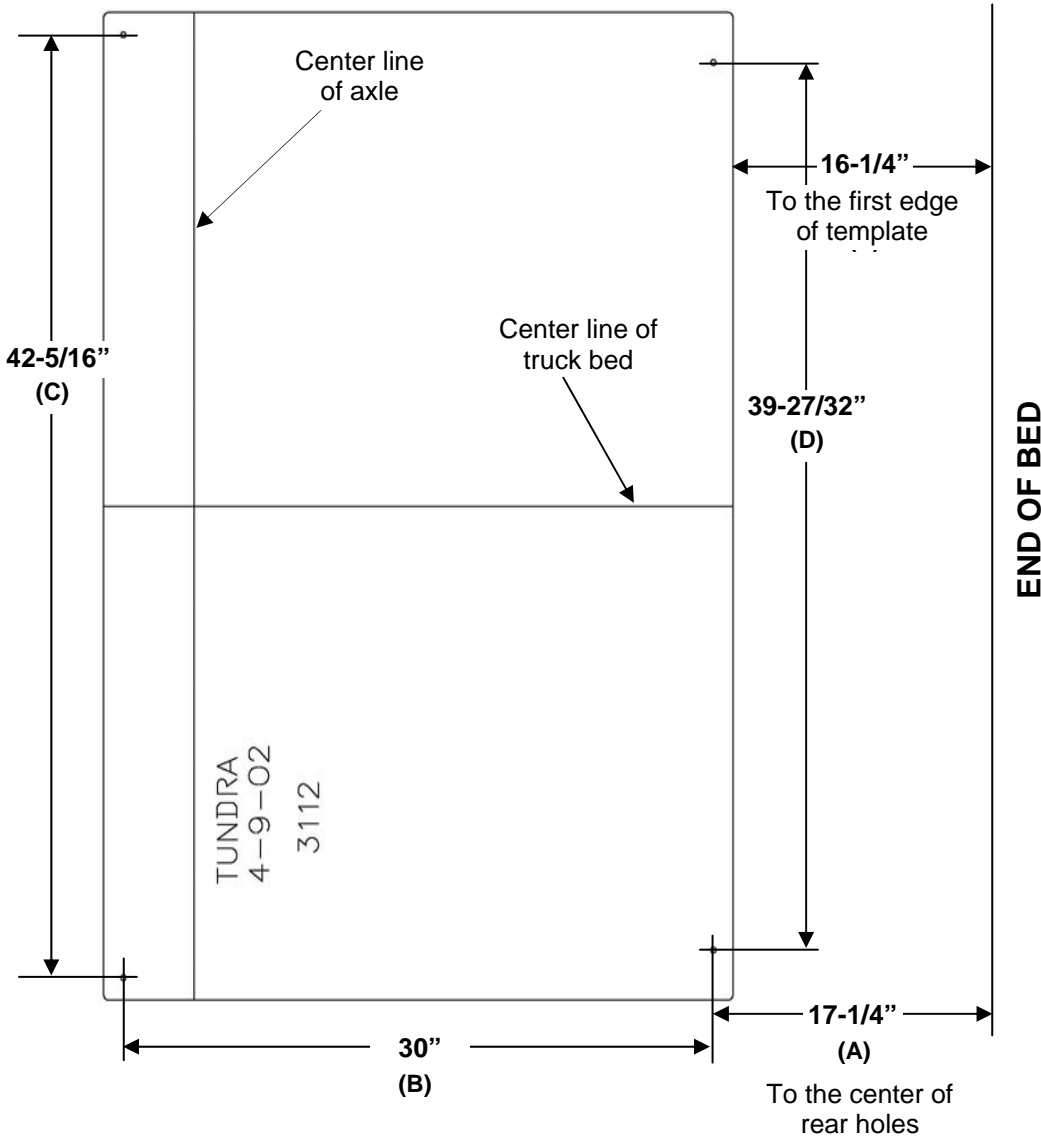
Layout Method

1. See “Truck Bed Dimension Table” under “Layout Method” on Page 4 for the dimensions. Measure and mark from the back of the bed forward, the values for “A” and “B”. Do this at any point on both sides of the bed.
2. Draw a line across the bed from mark to mark.
3. Find the centerline of the bed.
4. Draw a line down the middle of the bed from front-to-rear.
5. Center the measurement of “C” across the centerline at the front-most line you made in step 2 and mark the measurement on each side (parallel to the centerline).
6. Center the measurement of “D” for the rear most line made in step 2, and again mark the measurement on each side (parallel to the centerline). This will locate the 4 drill holes.

Template Method

1. Lay the template in the truck bed, centering it from side-to-side, and parallel to the end of the truck bed using the dimension “X” listed in “Truck Bed Dimension Table” on Page 4.
2. Mark the 4 holes, while making sure the template does not move.

TEMPLATE METHOD



NOTES:

The TEMPLATE should be orientated as shown in the drawing to the left. Notice that the spacing of the forward and rearward facing holes may be different, and can be used to determine the correct orientation of the template. Item "C" in the table below shows the forward facing dimension, and Item "D", the rearward facing dimension. Note also, the information etched into the template — the direction of the cab, the template number and the revision date.

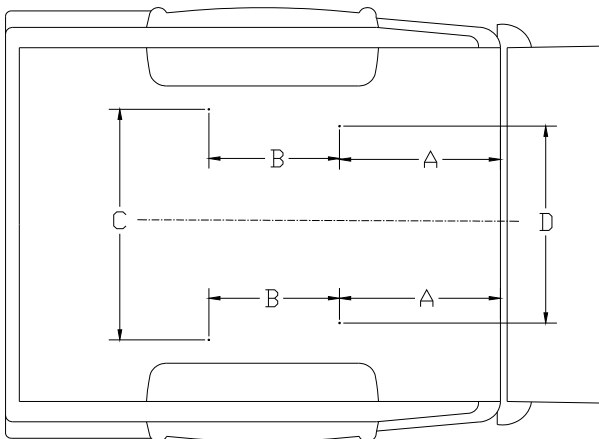
INSTALLATION TIP:

The template has a tendency to move when placed on the slick paint of new truck beds, and it may be helpful to place a small piece of NON-SKID matting, such as "SCOOT-GARD"™ or simply use duct tape on each corner to help keep the template from moving.

Torque Table

3/8" Bolt	— 31 ft. lbs.
1/2" Bolt	— 75 ft. lbs.
5/8" Bolt	— 151 ft. lbs.
3/4" Bolt	— 266 ft. lbs.

LAYOUT METHOD



Truck Bed Dimension Table

Layout Method				Template Method	
"A"	"B"	"C"	"D"	"X"	Template Part #
17-1/4"	30"	42-5/16"	39-27/32"	16-1/4"	31120000

Mounting Bracket Installation

Part 1: Bracket Placement & Bed Hole Locations

Since most truck beds are not installed square to the frame or are the same distance from the back of the cab, the installer will need to make sure the bed holes line up properly with the center of each mounting post hole.

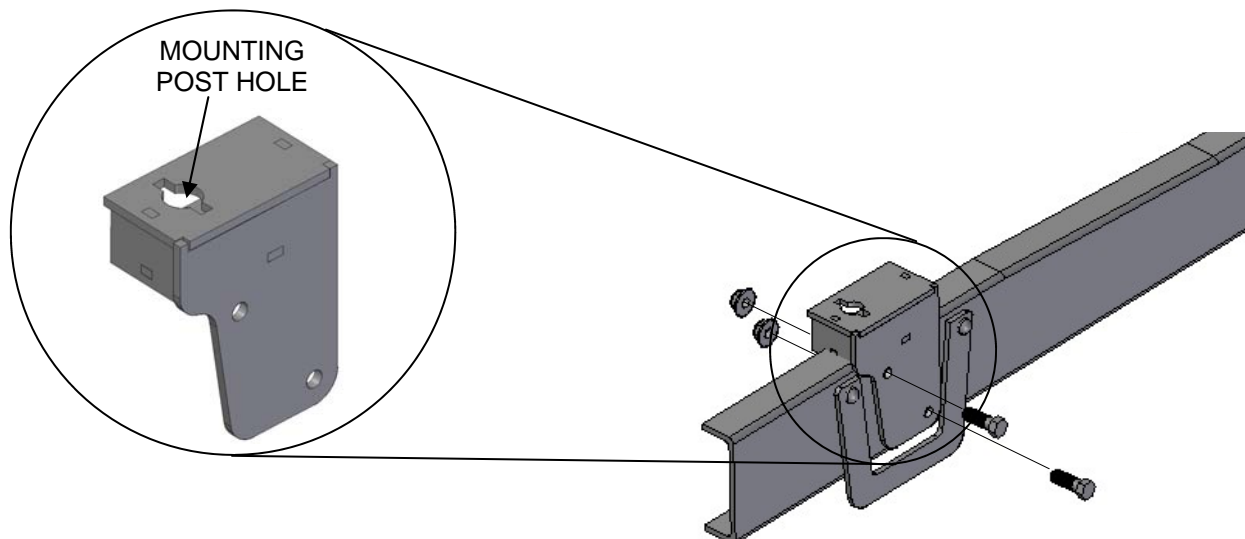
The basic steps in this section are as follows:

- Layout the bed holes
- Drill the first pilot hole in the bed
- Check centering using the tape method
- Adjust the bed hole layout if necessary
- Drill the second pilot hole and check centering to ensure bed hole locations are square to the frame; adjust as needed
- Drill remaining pilot holes in the bed; check centering
- Drill truck frame, if necessary

Detailed Installation Instructions

1. Use transparent tape to cover the mounting post hole on the top of each mounting bracket (when the pilot hole is drilled through the bed, the tape will be pierced by the small drill; it should be positioned in the center of the 1" mounting post hole).
2. Align the rear driver side mounting bracket {B} to the existing hole located behind the frame crossmember as seen below and on pages 6 and 7. NOTE: The existing hole will need to be drilled out to 1/2"
3. Fasten the mounting bracket flush to the frame (some mounting brackets may have a slight warp due to the metal characteristics during the welding process) by using either a clamp or by inserting a fastener through the mounting bracket in the existing frame hole(s). Do not overtighten—you will be removing the brackets in later steps.

WARNING: Prior to drilling any holes, be sure to check the inside of the frame to guard against drilling into the fuel tank, wiring, brake lines or fuel module.



Mounting Bracket Installation

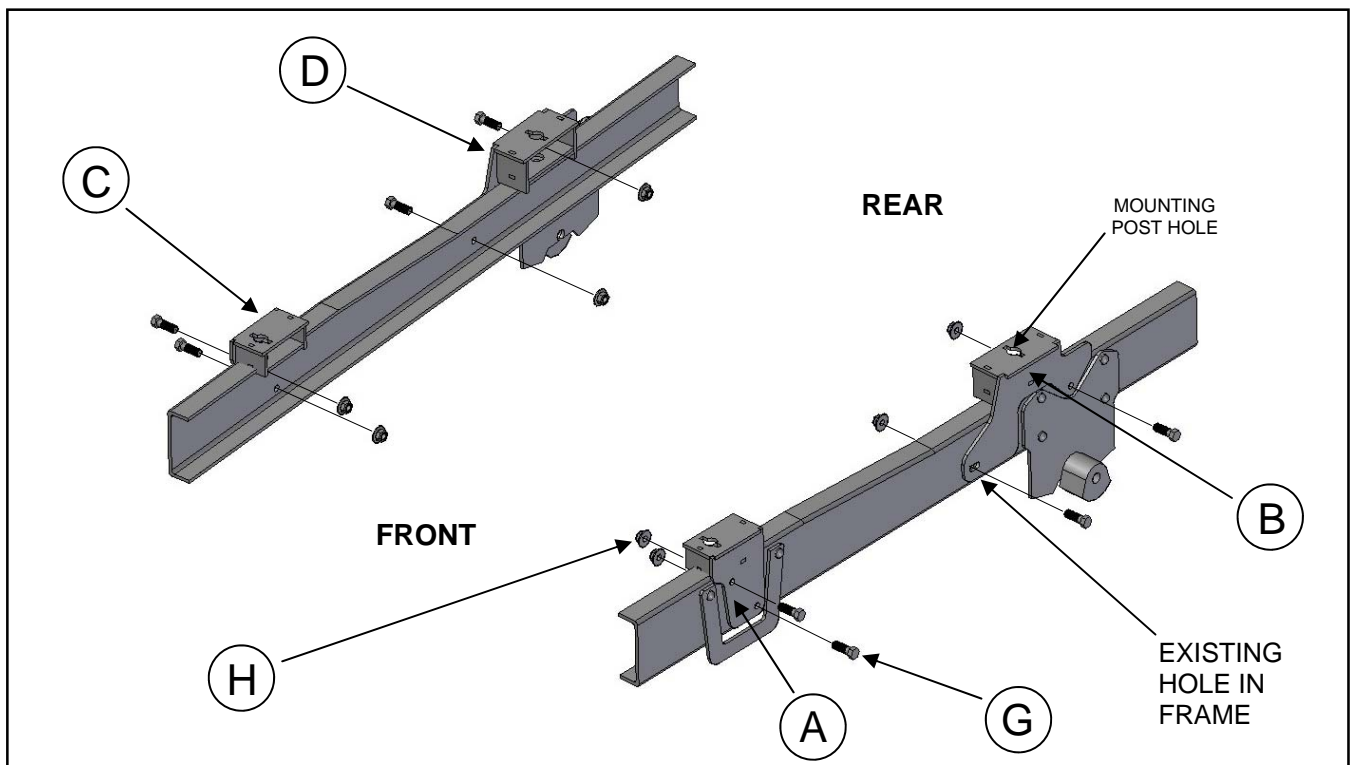
Part 1: Bracket Placement & Bed Hole Locations (cont.)

4. Drill the first 1/16" pilot hole through the truck bed over the rear hole on the driver side where you made the mark during the "Marking Bed for Drilling" on page 3. The bit should come down through the 1" mounting post hole, piercing the transparent tape, aiding the centering of the bracket front-to-rear and side-to-side.
5. If the pilot hole is off center to the 1" mounting post hole, remember to adjust all the pilot hole locations accordingly.

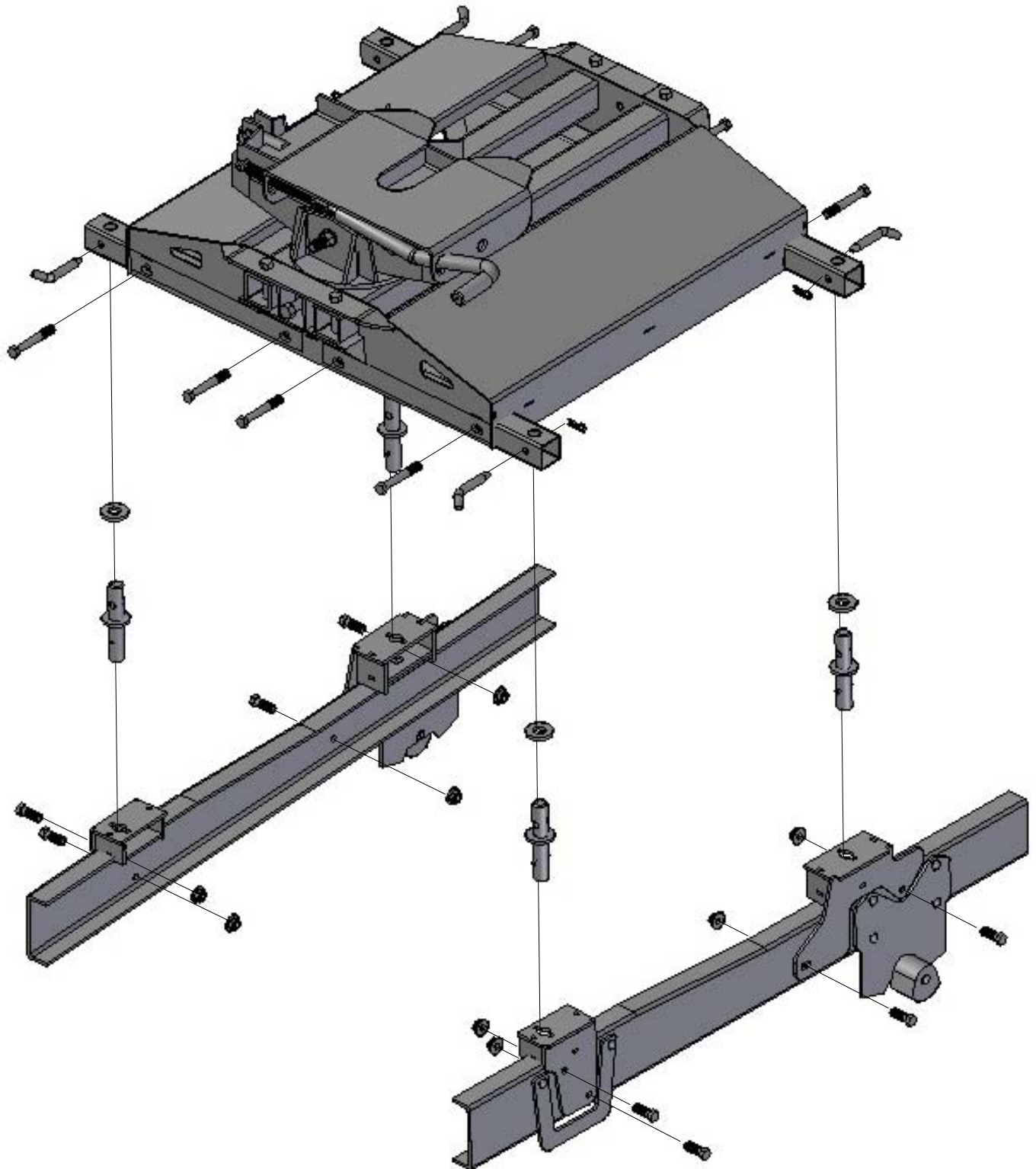
NOTE: Some truck beds are not installed square on their frame by the manufacturer. To ensure your pilot holes are aligned properly, it is important that you use the measurements provided only as a starting point and make adjustments as needed. Once you have the rear driver side pilot hole centered, you will use this hole as a point of reference for all remaining pilot hole adjustments. If you are using the Template Method, simply use the properly drilled hole as a pivot point to square the remaining holes to the frame. If you are using the Layout Method, you may accomplish the same thing by using a framing square and straight edge.

6. Repeat Steps 3-4 for the remaining three brackets, checking each bracket carefully for proper centering.
7. Using the pre-punched bracket holes as a guide, drill 1/2" holes through the wall of the frame for all the mounting brackets (see the drawing below).

WARNING: Before proceeding to "Part 2, "Drilling the Bed..." you must verify that each pilot hole is centered over the 1" mounting post hole on each bracket before the 1-3/4" mounting post holes are drilled through the bed.



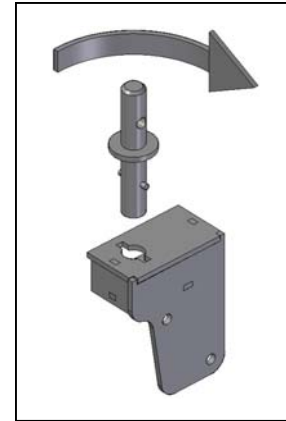
HITCH ASSEMBLY EXPLODED VIEW



Part 2: Drilling the Bed & Bracket Installation

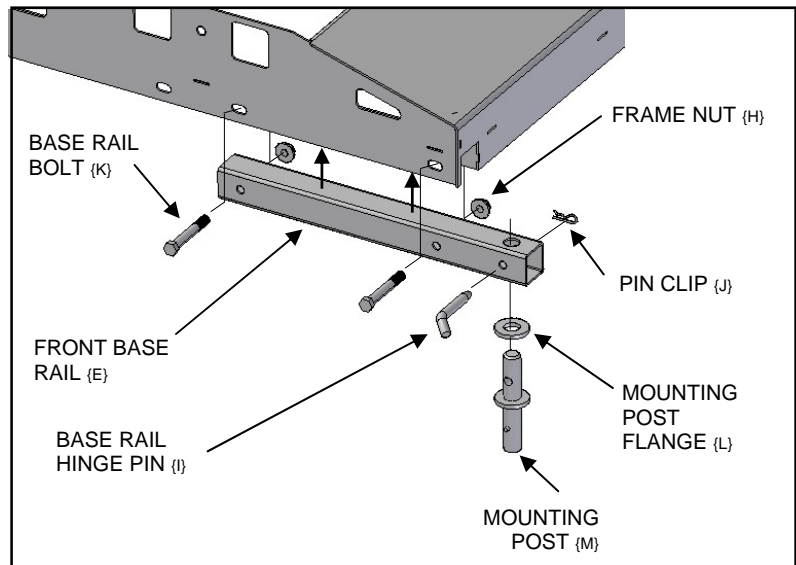
1. After removing the mounting brackets, use a 1-3/4" hole saw centered over the 1/16" pilot hole and cut the bed for the mounting posts.
2. De-bur inside the holes and use a paint stick to touch up the edges.
3. Fasten the mounting bracket flush to the frame by using either a clamp or by inserting a fastener through the mounting bracket in the existing frame hole(s).
4. Install the mounting posts through the bed into the mounting bracket post holders. Rotate the posts a quarter turn (see the illustration to the right). Four posts are required for installation.

NOTE: Vehicles using plastic bed liners may require taller mounting posts (part# 330705) to seat properly into the post holders.



Part 3: Hitch Alignment

1. Remove the SuperGlide hitch from the shipping carton.
2. Install base rails onto the base of the hitch using the supplied bolts (see the illustration to the right).
3. Loosely tighten the base rail bolts to the base allowing lateral movement as you place the rail assembly over the mounting posts.
4. Install the hitch pins and clips to secure the hitch assembly to the base rails. Use a drift pin to aid your hole alignment.



Part 4: Final Installation Procedures

1. Tighten all bolts, including the base rail bolts, according to the Torque Table on Page 4.
2. Remove the hitch and base rail assembly and verify that the mounting posts can be inserted and turned freely without binding. You may need to loosen the bolts on the mounting brackets below if binding occurs. Adjust as needed and retighten the bolts.
3. Reinstall the mounting posts, base rails and the SuperGlide hitch assembly until the assembly can be removed freely without binding.



MANUFACTURED BY:

PULLIAM ENTERPRISES, INC.

13790 East Jefferson Blvd.

Mishawaka, IN 46545

(574) 259-1520 • (800) 443-2307

info@pullrite.com • www.pullrite.com